

Work Order ID 63494

November 3, 2010 7:11:48 AM

Page 1

Item ID: D350-764-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Shoulder Harness

Start Date: 11/03/10 Start Qty: 1.00

Cust Item ID:

Required Date: 11/03/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D350-764

Rev B - U/R

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D350-764-011

CHG002

Solulog

10-11-03

110

0.00



Pick Kit

Packaging

Packaging

Memo

0.00

Packaging

10/11/3

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Solulog

to

Work Order ID 63494

November 3, 2010 7:11:48 AM



Page 2

Item ID: D350-764-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Shoulder Harness

Start Date: 11/03/10 Start Qty: 1.00



Cust Item ID:

Required Date: 11/03/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: Date: Tooling: Date:

Stop



QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-764-011								
	Location: 38								
	PPP Rev: C								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/13/10

10/11/03

11/10/03

Picklist Print

November 3, 2010 7:11:30 AM

Page 1

Work Order ID: 63494

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 11/03/10

Required Date: 11/03/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A New issue 07-10-11 DD verified by EC
IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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ALS4-1032-130 Purchased No

110

Each

3,471.000

16

16

Insert

Location

Loc Qty

Loc Code

PKG11

886

114723

886

ST281

1000

116049

1000

ST282

1546

110511

10

115911

1536

ST381

39

114654

39

AN3-3A

Purchased

No

110

Each

191.0000

32

32

Bolt

Location

Loc Qty

Loc Code

ST350

191

113121

2

114615

1

115016

88

115621

100

AN3-6A

Purchased

No

110

Each

200.0000

16

16

Bolt

Location

Loc Qty

Loc Code

ST351

200

114941

200

Picklist Print

November 3, 2010 7:11:31 AM

Page 2

Work Order ID: 63494

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 11/03/10

Required Date: 11/03/10

Start Qty: 1.00

Required Qty: 1.00

AN4-10A

Purchased

No

110

Each

95.0000

4

4

Bolt

Location

Loc Qty

Loc Code

ST356

95

113422

1

114523

54

115835

40

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

8.0000

48

48

Washer

Location

Loc Qty

Loc Code

ST

6

107715

6

ST335

2

105792

2

AN960JD916

Purchased

No

NAS1149D09634

110

Each

0.0000

4

4

WASHER

AN970-6

Purchased

No

110

Each

19.0000

4

4

Washer

Location

Loc Qty

Loc Code

ST349

19

114341

19

November 3, 2010 7:11:31 AM

Shop Packet Print

Page 2

Picklist Print

November 3, 2010 7:11:31 AM

Work Order ID: 63494

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 11/03/10

Required Date: 11/03/10

Start Qty: 1.00

Required Qty: 1.00

CCR264SS3-3
Cherry Rivet

Purchased No 110 Each 416.0000

16

10/11/35

Location	Loc Qty	Loc Code
ST311	416	
112314	4	
113539	44	
113973	368	

CR3212-4-2
Cherry Rivet

Purchased No 110 Each 35.0000

4

10/11/35

Location	Loc Qty	Loc Code
ST311	35	
110806	35	

CR3212-5-04
Rivet

Purchased No 110 Each 109.0000

4

10/11/35

Location	Loc Qty	Loc Code
ST312	109	
112082	109	

CR3212-5-07
Rivet

Purchased No 110 Each 92.0000

4

10/11/35

Location	Loc Qty	Loc Code
ST312	92	
114551	92	

Picklist Print

November 3, 2010 7:11:32 AM

Page 4

Work Order ID: 63494

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 11/03/10

Required Date: 11/03/10

Start Qty: 1.00

Required Qty: 1.00

D2854
3/4" Velcro Strip

Manufactured No

110 f

72.3340 2.666 2.666



10/11/35

(4X) 8.00" per dwg D2854-1/-3-080

D3578-041

Doubler

Manufactured No

110 Each

71.0000 16



10/11/35

D3636-041

Shoulder Harness

Manufactured No

110 Each

8.0000 4



10/11/35

D3637-041

Bracket Assembly

Manufactured No

110 Each

19.0000 4



10/11/35

Location

ST416

62089

Loc Qty

72.334

72.334

Loc Code

Location

ST244A

62335

Loc Qty

71

71

Loc Code

Location

ST266

62098

62497

Loc Qty

8

2

6

Loc Code

Location

ST244A

58205

61693

62720

Loc Qty

19

2

5

12

Loc Code

November 3, 2010 7:11:32 AM

Shop Packet Print

Page 4

Picklist Print

November 3, 2010 7:11:32 AM

Page 5

Work Order ID: 63494

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 11/03/10

Required Date: 11/03/10

Start Qty: 1.00

Required Qty: 1.00

D3637-3
Bracket

Manufactured No 110 Each 12.0000

4 4
10/11/30

Location Loc Qty Loc Code

ST244A 12
58204 1
58826 11

1
3

D3638-1
Bushing

Manufactured No 110 Each 10.0000

4 4
10/11/30

Location Loc Qty Loc Code

ST 10
61720 10

4

D3639-1
Doubler

Manufactured No 110 Each 4.0000

1 1
10/11/30

Location Loc Qty Loc Code

ST244A 4
58828 4

1

D3639-2
Doubler

Manufactured No 110 Each 7.0000

1 1
10/11/30

Location Loc Qty Loc Code

ST244A 7
57572 1
58829 6

1

November 3, 2010 7:11:32 AM

Shop Packet Print

Page 5

Picklist Print

November 3, 2010 7:11:33 AM

Work Order ID: 63494

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 11/03/10

Required Date: 11/03/10

Start Qty: 1.00

Required Qty: 1.00

D3639-3



Doubler

Manufactured No

110

Each

7.0000



11/03/10

Location

Loc Qty

Loc Code

ST243

7

52256

7

D3639-4



Doubler

Manufactured No

110

Each

8.0000



11/03/10

Location

Loc Qty

Loc Code

ST243

8

58830

8

D3640-1



Belt Guide

Manufactured No

110

Each

6.0000



11/03/10

Location

Loc Qty

Loc Code

ST243

6

62065

6

D3640-3



Belt Guide

Manufactured No

110

Each

8.0000



11/03/10

Location

Loc Qty

Loc Code

ST243

8

58831

2

62066

6

Picklist Print

November 3, 2010 7:11:33 AM

Page 7

Work Order ID: 63494

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 11/03/10

Required Date: 11/03/10

Start Qty: 1.00

Required Qty: 1.00

D3641-1
Cover

Manufactured No

110

Each

10.0000

2

12

Location

Loc Qty

Loc Code

ST260

10

51670

2

57986

8

D3641-3
Cover

Manufactured No

110

Each

7.0000

Location

Loc Qty

Loc Code

ST260

7

50881

1

58832

6

D3641-4
Cover

Manufactured No

110

Each

6.0000

Location

Loc Qty

Loc Code

ST260

6

51644

2

58833

4

D3642-1
Doubler

Manufactured No

110

Each

5.0000

Location

Loc Qty

Loc Code

ST243

5

57987

5

November 3, 2010 7:11:33 AM

Shop Packet Print

Page 7

Picklist Print

November 3, 2010 7:11:34 AM

Page 8

Work Order ID: 63494

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 11/03/10

Required Date: 11/03/10

Start Qty: 1.00

Required Qty: 1.00

D3643-1
Stiffener

Manufactured No 110 Each 13.0000

10/11/35

Location	Loc Qty	Loc Code
ST243	13	
58834	8	
60580	5	

D3643-2
Stiffener

Manufactured No 110 Each 9.0000

10/11/35

Location	Loc Qty	Loc Code
ST243	9	
58350	9	

D3644-1
Shim

Manufactured No 110 Each 12.0000

10/11/35

Location	Loc Qty	Loc Code
ST243	12	
58835	12	

D3657-1
Guide Tool

Manufactured No 110 Each 6.0000

10/11/35

Location	Loc Qty	Loc Code
ST076	5	
58838	5	
ST243	1	
48419	1	

November 3, 2010 7:11:34 AM

Shop Packet Print

Page 8

Picklist Print

November 3, 2010 7:11:41 AM

Page 9

Work Order ID: 63494

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 11/03/10

Required Date: 11/03/10

Start Qty: 1.00

Required Qty: 1.00

MS20426AD3-3 Purchased No

110 Each

4,099.000

32

32



Rivet



10/11/35

Location

Loc Qty

Loc Code

ST316

4099

19099

4087

7681

12

MS20426AD4-4 Purchased No

110 Each

737.0000

106

106



Rivet



10/11/35

Location

Loc Qty

Loc Code

ST316

737

15541

737

MS20426AD4-6 Purchased No

110 Each

2,602.000

28

28



Rivet



10/11/35

Location

Loc Qty

Loc Code

ST317

2602

110139

2602

MS20470AD4-6 Purchased No

110 Each

1,205.000

8

8



Rivet, Universal Head



10/11/35

Location

Loc Qty

Loc Code

ST320

1205

114905

152

114988

1053

November 3, 2010 7:11:41 AM

Shop Packet Print

Page 9

Picklist Print

November 3, 2010 7:11:42 AM

Page 10

Work Order ID: 63494

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 11/03/10

Required Date: 11/03/10

Start Qty: 1.00

Required Qty: 1.00

MS21059L3

Purchased No

110 Each

23.0000

16

Nut Plate

Location

Loc Qty

Loc Code

ST301

23

114718

6

115708

2

115727

15

MS21072-L3

Purchased No

110 Each

41.0000

8

Nutplate

Location

Loc Qty

Loc Code

ST303

21

113356

21

ST353

20

115908

20

MS35206-267

Purchased No

110 Each

95.0000

8

Screw

Location

Loc Qty

Loc Code

ST294

1

109405

1

ST295

94

115708

94

PTU

November 3, 2010 7:11:42 AM

Shop Packet Print

Page 10

Dart Aerospace Ltd

W/O: 63494		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10-11-03	110	Add Qty 8 x MS35207-267 M114884 S10/4/03 @	[Signature]	10/11/03		u 10.11.03 081042	S 10/11/03

Part No: D350-764-011 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

5.0 PARTS LISTS

QTY -011	Dart Part Number	Geneva Part Number	Description
X	D350-764-011	P131	Shoulder Harness Kit
4	D2854-1-080	N/A	VELCRO STRIP
4	D2854-3-080	N/A	VELCRO STRIP
16	D3578-041	N/A	DOUBLER
4	D3636-041	N/A	SHOULDER HARNESS
4	*D3636-11	G10601-2	SHOULDER BELT
4	*D3636-13	G10601-4	LAP BELT
4	*D3637-041	G10602-1	BRACKET ASSEMBLY
4	D3637-3	G10609-1	BACKER PLATE
4	D3638-1	G10608-2	BUSHING
1	D3639-1	G10604-3	DOUBLER
1	D3639-2	G10604-6	DOUBLER
1	D3639-3	G10604-4	DOUBLER
1	D3639-4	G10604-5	DOUBLER
2	D3640-1	G10605-1	BELT GUIDE
2	D3640-3	G10605-2	BELT GUIDE
2	D3641-1	G10606-3/-6	COVER
1	D3641-3	G10606-5	COVER
1	D3641-4	G10606-4	COVER
2	D3642-1	G10607-1/-2	DOUBLER
1	D3643-1	G10610-2	STIFFENER
1	D3643-2	G10610-1	STIFFENER
2	D3644-1	G10610-3	SHIM
1	D3657-1	G12170	GUIDE TOOL
16	ALS4-1032-130	N/A	INSERT
32	AN3-3A	N/A	BOLT
16	AN3-6A	N/A	BOLT
4	AN4-10A	N/A	BOLT
48	AN960JD10	N/A	WASHER
4	AN960JD916	N/A	WASHER
4	AN970-6	N/A	WASHER
16	CCR264SS-3-03	N/A	RIVET
4	CR3212-4-02	N/A	RIVET
4	CR3212-5-04	N/A	RIVET
4	CR3212-5-07	N/A	RIVET
32	MS20426AD3-3	N/A	RIVET
106	MS20426AD4-4	N/A	RIVET
28	MS20426AD4-6	N/A	RIVET
8	MS20470AD4-6	N/A	RIVET
16	MS21059L3	N/A	NUTPLATE (OR MS21059-3)
8	MS21072L3	N/A	NUTPLATE (OR MS21072-3)
8	MS35206-267	N/A	SCREW

*Included with D3636-041